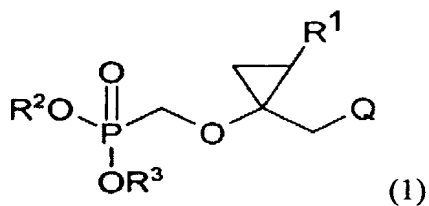


## CLAIMS

1. (+)-Trans-isomers of (1-phosphonomethoxy-2-alkylcyclopropyl)methyl nucleoside derivatives represented by the following formula (1):

5



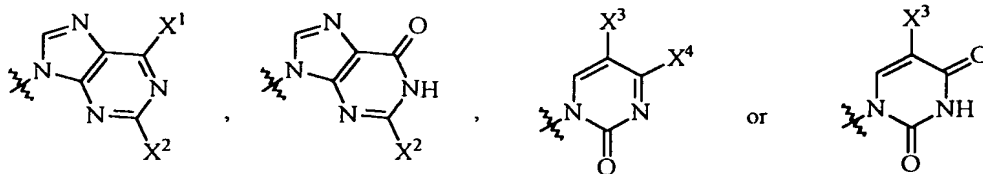
wherein,

$R^1$  represents  $C_1$ - $C_7$  alkyl,

$R^2$  and  $R^3$  independently of one another represent hydrogen, or represent  $C_1$ - $C_4$ -alkyl

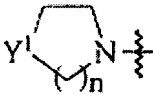
10 optionally substituted by one or more substituents selected from a group consisting of halogen,  $C_1$ - $C_4$ -alkoxy, phenoxy,  $C_7$ - $C_{10}$ -phenylalkoxy, and  $C_2$ - $C_5$ -acyloxy, or represent  $C_2$ - $C_7$ -acyl,  $C_6$ - $C_{12}$ -aryl,  $C_1$ - $C_7$ -alkylaminocarbonyl, di( $C_1$ - $C_7$ -alkyl)aminocarbonyl or  $C_3$ - $C_6$ -cycloalkylaminocarbonyl, or represent  $-(CH_2)_m-OC(=O)-R^4$  wherein m denotes an integer of 1 to 12 and  $R^4$  represents  $C_1$ - $C_{12}$ -alkyl,  $C_2$ - $C_7$ -alkenyl,  $C_1$ - $C_5$ -alkoxy,  $C_1$ - $C_7$ -alkylamino, di( $C_1$ - $C_7$ -alkyl)amino,  $C_3$ - $C_6$ -cycloalkyl, or 3- to 6-membered heterocycle  
15 having 1 or 2 hetero atoms selected from a group consisting of nitrogen and oxygen,

Q represents a group having the following formulae:



wherein,

$X^1$ ,  $X^2$ ,  $X^3$  and  $X^4$  independently of one another represent hydrogen, amino, hydroxy, or halogen, or represent  $C_1$ - $C_7$ -alkyl,  $C_1$ - $C_5$ -alkoxy, allyl, hydroxy- $C_1$ - $C_7$ -alkyl, phenyl, or phenoxy, each of which is optionally substituted by nitro or  $C_1$ - $C_5$ -alkoxy, or represent  $C_6$ - $C_{10}$ -arylthio which is optionally substituted by nitro, amino,  $C_1$ - $C_6$ -alkyl, or  $C_1$ - $C_4$ -alkoxy, or represent  $C_6$ - $C_{12}$ -arylamino,  $C_1$ - $C_7$ -alkylamino, di( $C_1$ - $C_7$ -alkyl)amino,  $C_3$ - $C_6$ -

cycloalkylamino, or a structure of  wherein n denotes an integer of 1 or 2 and

$Y^1$  represents O,  $CH_2$ , or N-R (R represents  $C_1$ - $C_7$ -alkyl or  $C_6$ - $C_{12}$ -aryl), pharmaceutically

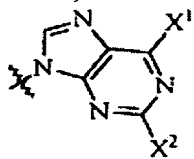
acceptable salts, hydrates or solvates thereof.

2. The compounds of claim 1 wherein the pharmaceutically acceptable salt is salt with sulfuric acid, methanesulfonic acid or hydrohalic acid.

3. The compounds of claim 1 wherein

$R^1$  represents  $C_1$ - $C_3$  alkyl,

$R^2$  and  $R^3$  independently of one another represent hydrogen, or represent  $C_1$ - $C_4$ -alkyl optionally substituted by one or more substituents selected from a group consisting of fluorine,  $C_1$ - $C_4$ -alkoxy, and phenoxy, or represent  $-(CH_2)_m-OC(=O)-R^4$  wherein  $m$  denotes an integer of 1 to 12, and  $R^4$  represents  $C_1$ - $C_5$ -alkyl or  $C_1$ - $C_5$ -alkoxy,



5 Q represents wherein,  $X^1$  represents hydrogen, hydroxy, amino or 4-methoxyphenylthio, or 4-nitrophenylthio, and  $X^2$  represents hydrogen or amino.

4. The compounds of claim 1 which are selected from the group consisting of the compounds described in the following Tables 1a and 1b:

10 **Table 1a**

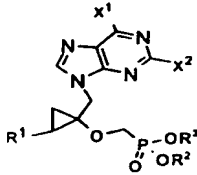
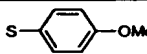
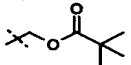
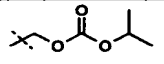
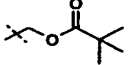
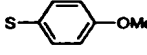
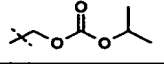
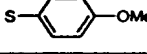
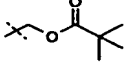
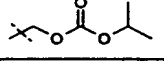
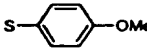
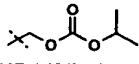
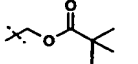
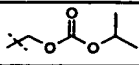
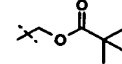
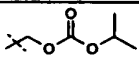
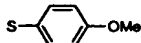
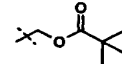
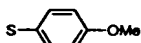
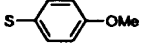
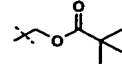
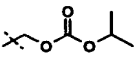
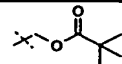
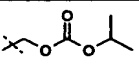
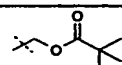
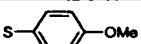
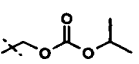
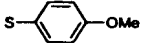
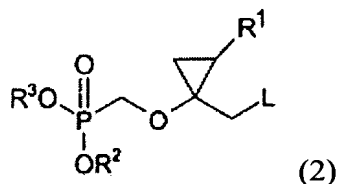
 (+)-trans-optical isomer(enantiomer)				
COM. NO.	R <sup>1</sup>	R <sup>2</sup> & R <sup>3</sup>	X <sup>1</sup>	X <sup>2</sup>
1	CH <sub>3</sub>	H	OH	NH <sub>2</sub>
2	CH <sub>3</sub>	H	H	NH <sub>2</sub>
3	CH <sub>3</sub>	H	NH <sub>2</sub>	H
4	CH <sub>3</sub>	H		NH <sub>2</sub>
5	CH <sub>3</sub>	H	Cl	NH <sub>2</sub>
6	CH <sub>3</sub>		H	NH <sub>2</sub>
7	CH <sub>3</sub>		H	NH <sub>2</sub>
8	CH <sub>3</sub>			NH <sub>2</sub>
9	CH <sub>3</sub>			NH <sub>2</sub>
10	CH <sub>3</sub>		NH <sub>2</sub>	H
11	CH <sub>3</sub>		NH <sub>2</sub>	H
12	C <sub>2</sub> H <sub>5</sub>	H	OH	NH <sub>2</sub>
13	C <sub>2</sub> H <sub>5</sub>	H	H	NH <sub>2</sub>
14	C <sub>2</sub> H <sub>5</sub>	H	NH <sub>2</sub>	H
15	C <sub>2</sub> H <sub>5</sub>	H		NH <sub>2</sub>

Table 1b

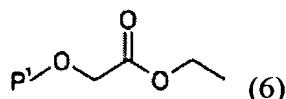
16	C <sub>2</sub> H <sub>5</sub>	H	Cl	NH <sub>2</sub>
17	C <sub>2</sub> H <sub>5</sub>		H	NH <sub>2</sub>
18	C <sub>2</sub> H <sub>5</sub>		H	NH <sub>2</sub>
19	C <sub>2</sub> H <sub>5</sub>		NH <sub>2</sub>	H
20	C <sub>2</sub> H <sub>5</sub>		NH <sub>2</sub>	H
21	C <sub>2</sub> H <sub>5</sub>			NH <sub>2</sub>
22	C <sub>2</sub> H <sub>5</sub>			NH <sub>2</sub>
23	C <sub>3</sub> H <sub>7</sub>	H	OH	NH <sub>2</sub>
24	C <sub>3</sub> H <sub>7</sub>	H	H	NH <sub>2</sub>
25	C <sub>3</sub> H <sub>7</sub>	H	Cl	NH <sub>2</sub>
26	C <sub>3</sub> H <sub>7</sub>	H	NH <sub>2</sub>	H
27	C <sub>3</sub> H <sub>7</sub>	H		NH <sub>2</sub>
28	C <sub>3</sub> H <sub>7</sub>		H	NH <sub>2</sub>
29	C <sub>3</sub> H <sub>7</sub>		H	NH <sub>2</sub>
30	C <sub>3</sub> H <sub>7</sub>		NH <sub>2</sub>	H
31	C <sub>3</sub> H <sub>7</sub>		NH <sub>2</sub>	H
32	C <sub>3</sub> H <sub>7</sub>			H
33	C <sub>3</sub> H <sub>7</sub>			H
34	CH <sub>3</sub>	iso-propyl	Cl	NH <sub>2</sub>
35	C <sub>2</sub> H <sub>5</sub>	iso-propyl	Cl	NH <sub>2</sub>

5. A process for preparing a compound represented by the following formula (2):

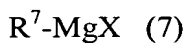


in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, and L represents  
methanesulfonyloxy, p-toluenesulfonyloxy, or halogen, characterized in that

(a) an ethylglycolate, the alcohol group of which is protected, as represented by the  
5 following formula (6):

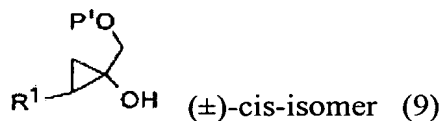
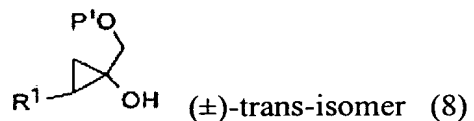


in which  $P^1$  represents an alcohol-protecting group selected from a group  
consisting of benzyl(Bn), tetrahydropiranyl(THP), t-butyldiphenylsilyl(TBDPS) and t-  
10 butyldimethylsilyl(TBDMS), is reacted with alkyl magnesium halide represented by the  
following formula (7):



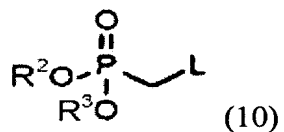
in which  $R^7$  represents  $C_3$ - $C_7$  alkyl and X represents halogen, in the presence of  
titanium tetraisopropoxide[ $Ti(OiPr)_4$ ],

15 (b) the resulting two cyclopropanol diastereoisomers represented by the following  
formulae (8) and (9):

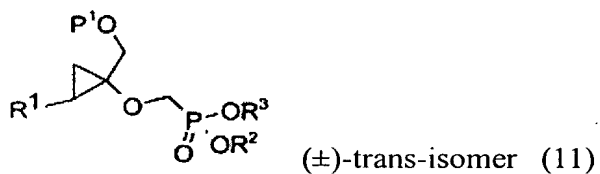


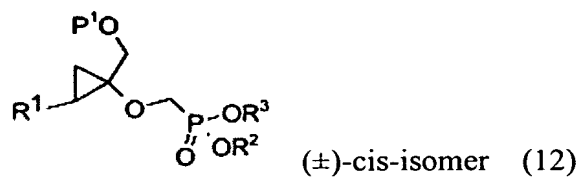
in which R<sup>1</sup> is defined as in claim 1 and P<sup>1</sup> is defined as previously described, are  
 5 resolved with a silica gel column,

(c) each compound resolved in the step (b) is subjected to an ether-forming  
 reaction with a compound represented by the following formula (10):



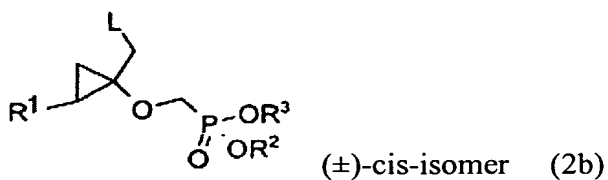
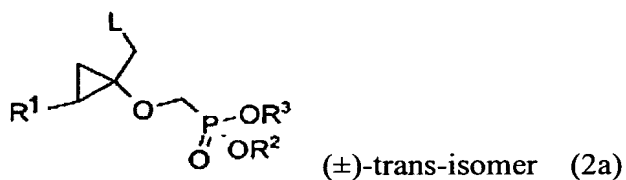
10 in which R<sup>2</sup> and R<sup>3</sup> are defined as in claim 1, and L is defined as in claim 5, in  
 the presence of base to produce a phosphonate compound represented by the following  
 formula (11) or (12):





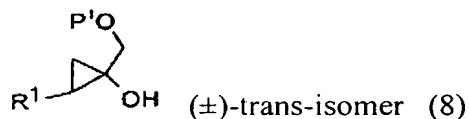
in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, and  $P^1$  is defined as previously described, and

(d) an alcohol-protecting group of the resulting compound of formula (11) or  
 5 (12) is removed and a leaving group (L) is introduced to produce a compound represented by the following formula (2a) or (2b):



in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, and L is defined as previously  
 10 described.

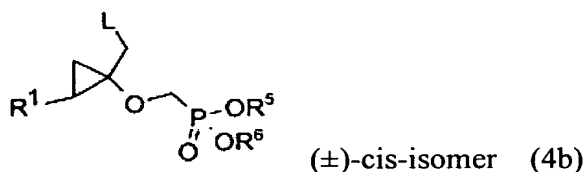
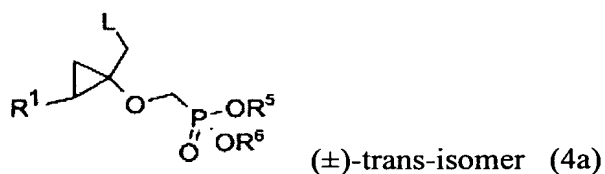
6. A compound represented by the following formula (8):



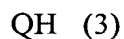


in which  $R^1$  is defined as in claim 1, and  $P^1$  is defined as in claim 5, and stereoisomers thereof.

7. A process for preparing stereoisomer of the compound of formula (1) as defined in claim 1 characterized in that a compound represented by the following formula (4a) or (4b):

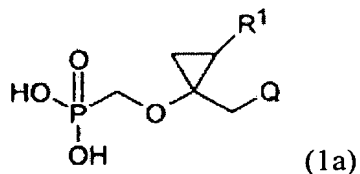


- 10 in which  $R^1$  is defined as in claim 1, L is defined as in claim 5, and  $R^5$  and  $R^6$  independently of one another represent  $C_1$ - $C_7$ -alkyl, is reacted with a compound represented by the following formula (3):

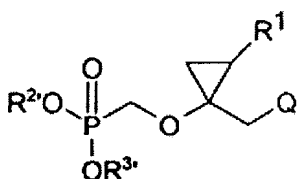


- 15 in which Q is defined as in claim 1, and each compound thus obtained is resolved with a chiral column or chiral reagents to produce (+), (-) two optical isomers, each of which is present as an enantiomer enriched isomer, and then each of them is treated with

trimethylsilylbromide(TMSBr) to produce the corresponding (+), (-) two optical isomers of a compound represented by the following formula (1a):

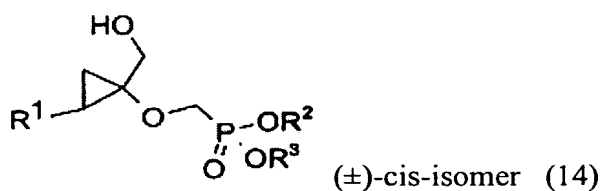
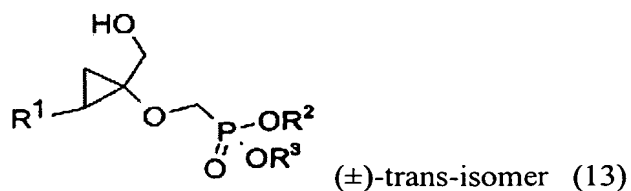


5 in which R<sup>1</sup> and Q are defined as in claim 1, and if necessary, groups R<sup>2'</sup> and R<sup>3'</sup> are introduced into the compound thus obtained to produce the corresponding optical isomers of a compound represented by the following formula (1b):

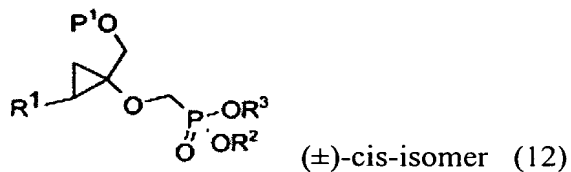
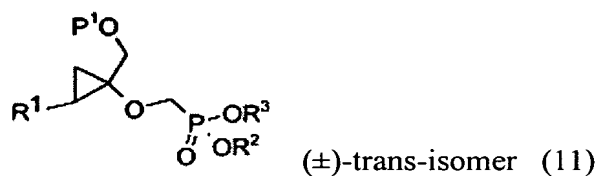


10 in which R<sup>1</sup> and Q are defined as in claim 1, and R<sup>2'</sup> and R<sup>3'</sup> represent R<sup>2</sup> and R<sup>3</sup> with the exception of hydrogen, respectively.

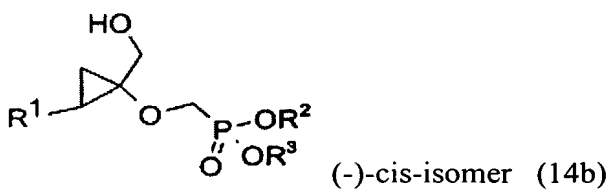
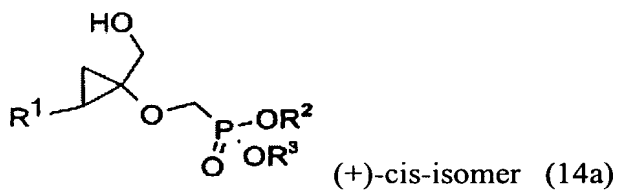
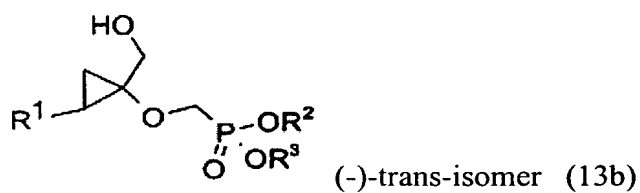
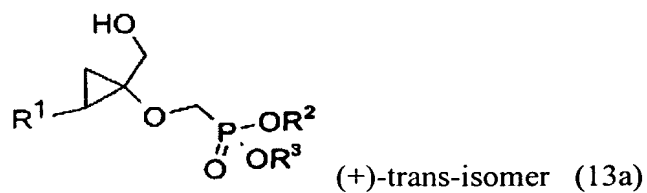
8. A process for preparing stereoisomer of the compound of formula (1) as defined in claim 1 characterized in that a compound represented by the following formula (13) or (14):



in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, that is obtained by removing an  
 5 alcohol-protecting group in a compound represented by the following formula (11) or (12):

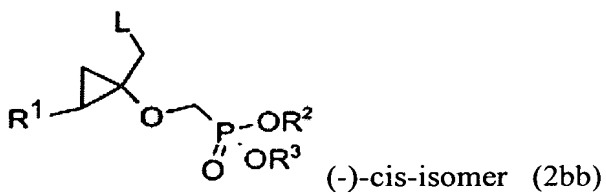
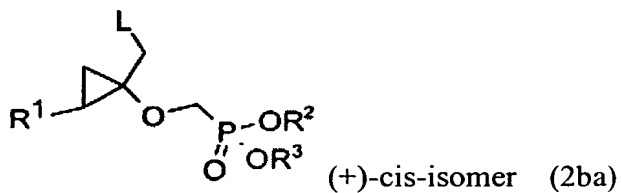
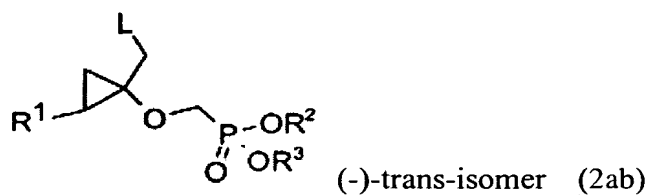
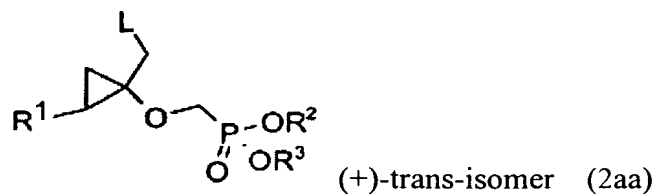


10 in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, and  $P^1$  is defined as in claim 5, is  
 resolved with a hydrolase (lipase) to produce enantiomer enriched compounds represented  
 by the following formulae (13a) and (13b) or (14a) or (14b):



in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, and further an alcohol group in the compound of formula (13a), (13b), (14a) or (14b) thus obtained is replaced with a

10 leaving group (L) to produce a compound represented by the formula (2aa), (2ab), (2ba) or (2bb):



in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, and L is defined as in claim 5,

and the resulting compound is reacted with a compound represented by the formula (3):



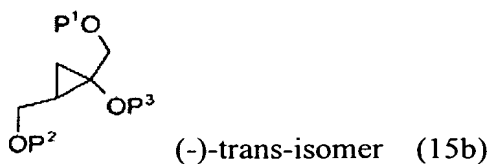
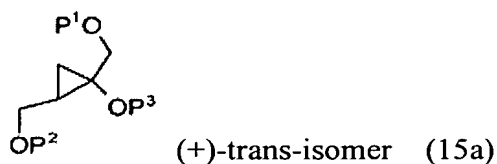
in which Q is defined as in claim 1, to produce the enantiomer enriched compound of formula (1).

9. A process for preparing stereoisomer of the compound of formula (1) as defined in claim 1 characterized in that

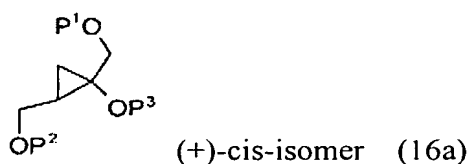
aa) an alcohol-protecting group ( $P^2$ ) is introduced into (+)-(methylenecyclopropyl)carbinol or (-)-(methylenecyclopropyl)carbinol, whose absolute  
5 configuration is known,

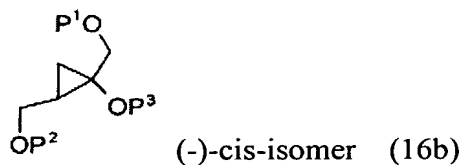
bb) the resulting compound is subjected to dihydroxylation reaction,

cc) an alcohol-protecting group ( $P^1$ ) is introduced into the primary hydroxy group in the compound obtained in the above bb) step and an alcohol-protecting group ( $P^3$ ) is introduced into the tertiary hydroxy group to produce a compound represented by the  
10 formula (15a), (15b), (16a) or (16b):



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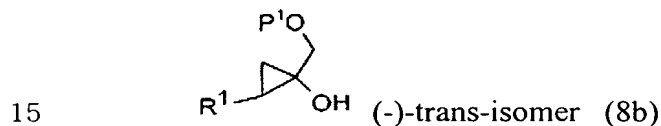
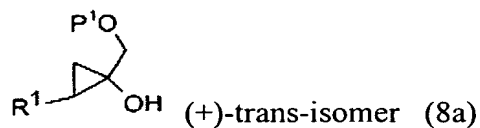


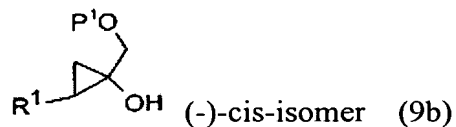
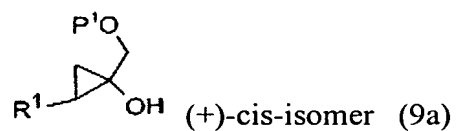


in which  $P^1$  is defined as in claim 7,  $P^2$  represents benzyl, benzoyl, 4-methoxybenzyl, methyloxybenzyl, methyloxymethyl or trityl and  $P^3$  represents 1-methoxyacetyl, acetyl or 2-(trimethylsilyl)-1-ethanesulfony,

dd) the protecting group ( $P^2$ ) in the resulting compound is removed selectively, the leaving group (L) is introduced, and the compound thus obtained is subjected to a reduction reaction or substituted with  $C_1$ - $C_7$ -alkyl group,

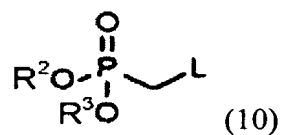
ee) the protecting group ( $P^3$ ) in the compound thus obtained in the above dd) step is removed to produce a compound represented by the following formula (8a), (8b), (9a) or (9b):





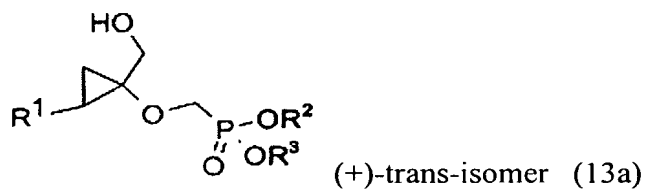
in which  $R^1$  is defined as in claim 1, and  $P^1$  is defined as in claim 5,

5 ff) the resulting compound in the above step ee) is reacted with a phosphonate compound represented by the following formula (10):

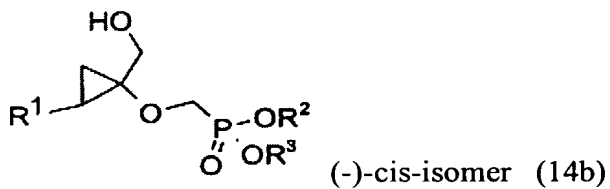
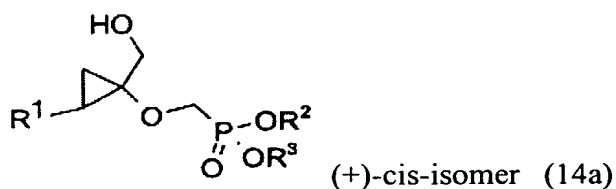
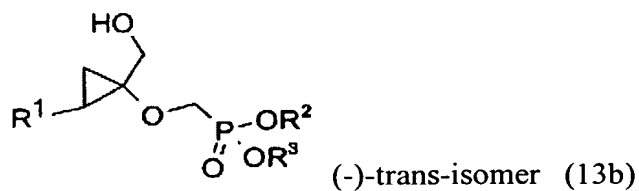


in which  $R^2$  and  $R^3$  are defined as in claim 1, and  $L$  is defined as in claim 5, and

10 the protecting group ( $P^1$ ) of the compound thus obtained is removed to produce a compound represented by the following formula (13a), (13b), (14a) or (14b):

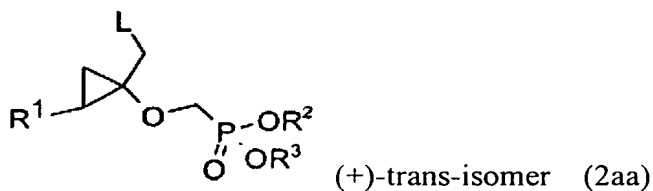


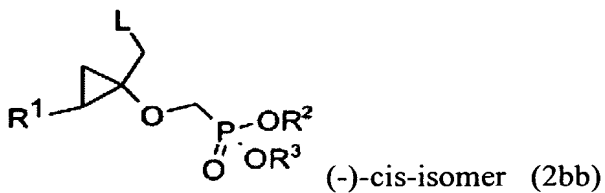
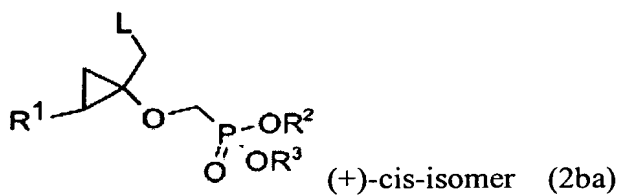
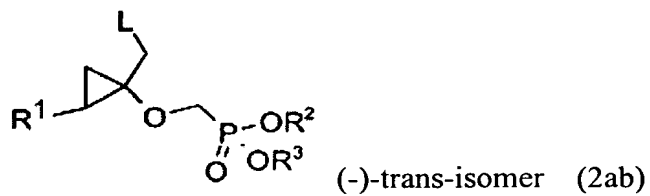




in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1,

gg) an alcohol group of the resulting compound is replaced with the leaving group (L) to produce a compound represented by the following formula (2aa), (2ab), (2ba) or (2bb):

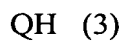




in which  $R^1$ ,  $R^2$  and  $R^3$  are defined as in claim 1, and  $L$  is defined as in claim 5,

and

hh) the resulting compound is reacted with a compound represented by the following formula (3):



in which  $Q$  is defined as in claim 1, to produce the enantiomer enriched compound of formula (1).

10. A composition for the treatment of viral diseases, which comprises as an active ingredient (+)-trans-isomer of (1-phosphonomethoxy-2-alkylcyclopropyl)methyl nucleoside derivative of formula (1) as defined in claim 1, pharmaceutically acceptable salt, hydrate, or solvate thereof together with the pharmaceutically acceptable carrier.

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11. A composition for the treatment of hepatitis B, which comprises as an active ingredient (+)-trans-isomer of (1-phosphonomethoxy-2-alkylcyclopropyl)methyl nucleoside derivative of formula (1) as defined in claim 1, pharmaceutically acceptable salt, hydrate, or solvate thereof together with the pharmaceutically acceptable carrier.

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